



Begin the assembly by bolting the motors in place as shown using the 5/16 X 3/4" cap screws.



Next slide the wheels onto the motor shaft with the valve stem out. Secure in place using the 3/8 X 3/4" cap screw, lockwasher, and large flat washer.

Insert each bolt /spring assembly up thru the square tubes of the saddle bracket and fasten with the 1/4" whizz nuts.

Now bolt the hydraulic jack in place as shown, slide the top bracket onto the lower bracket and connect the two springs to the pins on the motor bracket.



Your SWINGER is now ready to be installed on your auger.

**We recommend your SWINGER be stored inside in the off season.**